

**SPECIFICATION**

Please replace the paragraph bridging pages 7-8 (page 7, lines 22-26; page 8, lines 1-16) with the following rewritten text:

Referring now to FIGURE 4, the reference numeral 50 designates, in general, a cutting blade assembly embodying features of another arrangement of the present invention. As viewed in FIG. 4, the cutting blade assembly 50 includes a cutting blade holder 52, with a channel 54 along one end into which a cutting blade 60 is inserted and secured by means of a bonding material 30. The cutting blade holder 52 is preferably made of a material such as a mild steel or other material that is inexpensive. The cutting blade holder 52 defines a center opening 52a used to secure the cutting blade assembly 50 to a commercially available cup 80, which is not separately claimed as part of the present invention, by means of a fastening mechanism 82, such as a bolt, machine screw, or the like. The number of cutting blade assemblies 50 attached to the cup 80 may be varied to adapt the cutting blade assembly 50 to the material being cut, and the frequency of cuts to be made in the material. The cup 80 is mounted to the hub end of an extrusion device. The cutting blade 60 is preferably made of a material such as carbide, tungsten carbide or the like that can be sharpened and will retain a sharp edge. The cutting blade 60 is aligned in the channel 54 in the cutting blade holder 52, and secured by means of a bonding material 30, such as solder and the like, that preferably chemically bonds to the materials of the cutting blade holder 52 and cutting blade 60. In some cases, the bonding material 30 used must be heated to stimulate the chemical reaction, and the bond becomes permanent or irreversible when the bonding material 30 is returned to normal room temperature.

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12/1/05 OK